

Formulation Capacity Matrix

Site Name	Athal	Piparia	Dehradun	Kandla	Ratlam	Pithampur
Operational On	1995	2004	2006	1994	1983	2008
cGMP	Yes	Yes	Yes	Yes	Yes	Yes
Other Regulatory Approvals	MHRA - UK, Health Canada, WHO Geneva, TGA - Australia & many more...	US FDA, MHRA - UK, Health Canada	-	MHRA - UK, MCC - South Africa, National Drug Authority - Uganda & many more...	MCC South Africa, INVIMA Columbia, NDA Uganda, DPM Ivory Coast, MOH Yemen, MOH Ukraine, MOH Botswana, MOH Malawi	USFDA audit expected in H2 2010. UK MHRA audit expected in Q2 2010
Build-up Area (In sqm)	32,000	6,277	8,477	4,747	26,288	18,500
Product Family	Oral Solids	Oral Solids	Oral Solids, Cephalosporin - Oral Solids, Dry Powder Injectables, Syrup	β-lactum facility Oral Solids, Dry Powder Suspension	Oral Solids, Injectables and Syrup	Oral Solids
Granulation	Water and Solvent based	Water and Solvent based	Water and Solvent based	Water and Solvent based	Water and Solvent based	Water and Solvent based
No. of Suites	11	4	6	2	6	5
Min and Max Capacity	110kg-2500kg/ batch	150kg-750kg/ batch	220kg-900kg/ batch	22kg-480kg/ batch	15kg-1000kg/ batch	20kg-700kg/ batch

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Site Name	Athal	Piparia	Dehradun	Kandla	Ratlam	Pithampur
Compression						
No. of Machines	16	4	10	3	6	4
Min and Max Capacity (2 shifts/day)	0.15 - 4.5 Mn tabs/ day	15.4 Mn tabs/ day	0.6 - 2.4 Mn tabs/ day	0.2 -0.9 Mn tabs/ day	0.3 -1.9 Mn tabs/ day	0.49 - 3.5 Mn tabs/ day
Coating	Water and Solvent based	Water and Solvent based	Water and Solvent based	Solvent based	Water and Solvent based	Water and Solvent based
No. of Machines	11 (9)	2	5	2	4	3
Min and Max Capacity (2 shifts/day)	30kg-675kg/ day	150kg-488kg/ day	240kg-1320kg/ day	180kg/ day	8kg-300kg/ day	27kg-450kg/ day
Packing	18	2	10	5	8	2
No. of Blister Packing Lines	17	0	10	5	7	1
No. of Bottle Packing Lines	1	2	0	0	1	1